



NOTES

1. FINISH 125/ EXCEPT AS NOTED.
2. ALL EDGES SHALL BE BROKEN .005 ± .010 UNLESS OTHERWISE SPECIFIED.
3. ALL UNSPECIFIED RADII SHALL BE .030 ± .030.
4. HEAT TREATMENT- HEAT AT 1535° TO 1565° F. OIL QUENCH. TEMPER ONE HOUR TO HARDNESS SPECIFIED. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT TEMPERING TIME SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
5. BREAK THRU SHALL BE PERMISSIBLE IN THIS AREA PROVIDED RESULTANT BURRS ARE REMOVED.
6. .215 DIA ± .015 (2) HOLES MAY BE MACHINED IN CORNERS FOR DEPTH [G] TO PROVIDE REQUIRED RADIUS.
7. FINISH 5.3.12 OF MIL-STD-171. (G)
8. ALL RIVET HOLES AND THEIR C'SINKS MAY BE OMITTED (D) OR LEFT UNDERSIZE PROVIDED THEY ARE PUT IN AT ASSEMBLY TO THE DIMENSIONAL REQUIREMENTS AT THE COMPONENT LEVEL.
9. MIL-V-13855 APPLIES (E)
10. MATERIAL- STEEL QQ-S-624 4140 . 0640 . 0740.

CONFIDENTIAL

RESTRICTED
MATERIAL

NEXT ASSEMBLY	F11686308	MG, 7.62 MM - M60, M60C
	F11699805	M60D

CODE IDENT NO. 19204
DRAWN FROM ORD PART NO. 11686307 SHEET 1 OF 2
ROCK ISLAND ARSENAL
DEPT OF THE ARMY
ROCK ISLAND, ILL.

SYM	DESCRIPTION	SCALE	MATERIAL	QCD	TOLERANCES
A	SEE EO SA29002	FULL	SEE NOTE 10	DATE	DEC 2 PL ± .02
B	(1-14) SEE EO SA30032		FINISH	DATE	DEC 2 PL ± .01
C	(1-15) SEE EO 82128		SEE NOTE 1	DATE	DEC 2 PL ± .005
D	(1-2) SEE EO HRD 82232			DATE	DEC 2 PL ± .005
E	(1-4) SEE ERR MOR 10724			DATE	DEC 2 PL ± .005
F	(2) SEE ERR MOR 30781			DATE	DEC 2 PL ± .005
G	(2) SEE MOR 75E0036-0002			DATE	DEC 2 PL ± .005



